



Safety Data Sheet

Material Name: Thermoplastic Powder

SDS ID: SDS-81351-700

Section 1 - PRODUCT AND COMPANY IDENTIFICATION

Material Name

Thermoplastic Powder

Trade Names

Part Number: TROY Group M602/M603 Security Toner HY- Cartridge

Manufacturer Information

TROY Group Inc.

Three Bryan Drive

Wheeling, WV 26003

USA

Phone: (304) 232-0899

Emergency Phone #: CHEMTREC (800) 424-9300, CHEMTREC International (703) 527-3887

Section 2 - HAZARDS IDENTIFICATION

Classification in accordance with paragraph (d) of 29 CFR 1910.1200.

None needed according to classification criteria

GHS Label Elements

Symbol(s)

None needed according to classification criteria

Signal Word

None needed according to classification criteria

Hazard Statement(s)

None needed according to classification criteria

Precautionary Statement(s)

Prevention

None needed according to classification criteria

Response

None needed according to classification criteria

Storage

None needed according to classification criteria

Disposal

Dispose of contents/container in accordance with local/regional/national/international regulations

Section 3 - COMPOSITION / INFORMATION ON INGREDIENTS

CAS	Component Name	Percent
Proprietary	Polyester Polyurethane Resin	40-70
1317-61-9	Ferric oxide black	15-40
Proprietary	Polymer	3-7
7631-86-9	Silica, amorphous	<2

Section 4 - FIRST AID MEASURES

Inhalation

If adverse effects occur, remove to uncontaminated area. Give artificial respiration if not breathing. Get medical advice/attention if you feel unwell.

Skin

Wash affected area with soap or mild detergent and large amounts of water until no evidence of chemical remains (approximately 15-20 minutes). Get medical attention, if needed. Thoroughly clean and dry contaminated clothing before reuse.

Eyes

Flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.

Ingestion

If a large amount is swallowed, get medical attention.

Most Important Symptoms/Effects**Acute**

May cause mechanical irritation.

Delayed

No information on significant adverse effects.

Section 5 - FIRE FIGHTING MEASURES

Extinguishing Media**Suitable Extinguishing Media**

Use carbon dioxide, regular dry chemical, regular foam or water.

Unsuitable Extinguishing Media

None known

Special Hazards Arising from the Chemical

Combustible Dust. Dust/air mixtures may ignite or explode. Avoid generating dust; fine dust dispersed in air in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard.

Hazardous Combustion Products

carbon monoxide, carbon dioxide

Fire Fighting Measures

Move container from fire area if it can be done without risk. Avoid inhalation of material or combustion by-products.

Section 6 - ACCIDENTAL RELEASE MEASURES

Personal Precautions, Protective Equipment and Emergency Procedures

Wear suitable protective clothing and eye/face protection.



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Methods and Materials for Containment and Cleaning Up

Minimize dust generation and accumulation. Clean up residue with a high-efficiency particulate filter vacuum. Collect spilled material in appropriate container for disposal.

Environmental Precautions

Avoid release to the environment. Keep out of water supplies and sewers.

Section 7 - HANDLING AND STORAGE

Precautions for Safe Handling

Keep out of reach of children. Avoid breathing dust. Avoid contact with eyes, skin and clothing. Use only with adequate ventilation. Minimize dust generation and accumulation. Routine housekeeping should be instituted to ensure that dusts do not accumulate on surfaces. Wash exposed areas thoroughly with soap and water after skin contact and before eating, drinking, using tobacco products, or restrooms.

Conditions for Safe Storage, Including any Incompatibilities

None needed according to classification criteria

Keep out of reach of children. Store at room temperature. Keep container tightly closed. Keep dry. Keep separated from incompatible substances. Store in area of low relative humidity. Keep away from heat and ignition sources.

Incompatible Materials

strong oxidizing materials

Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION

Component Exposure Limits

Silica, amorphous	7631-86-9
NIOSH:	6 mg/m ³ TWA
	3000 mg/m ³ IDLH
OSHA (US):	20 mppcf TWA; ((80)/(% SiO ₂)) mg/m ³ TWA)

Biological limit value

There are no biological limit values for any of this product's components.

Engineering Controls

Use only in well ventilated areas. Ensure compliance with applicable exposure limits.

Individual Protection Measures, such as Personal Protective Equipment

Eye/face protection

Eye protection not required under normal conditions.

Skin Protection

Protective clothing is not required under normal conditions.

Respiratory Protection

No respirator is required under normal conditions of use.

Glove Recommendations

Protective gloves are not required under normal conditions.

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Section 9 - PHYSICAL AND CHEMICAL PROPERTIES

Appearance	black powder	Physical State	solid
Odor	Slight	Color	black
Odor Threshold	Not available	pH	Not available
Melting Point	Not available	Boiling Point	Not applicable
Freezing point	Not available	Evaporation Rate	Not available
Boiling Point Range	Not available	Flammability (solid, gas)	Not available
Autoignition	Not applicable	Flash Point	Not available
Lower Explosive Limit	Not available	Decomposition	Not available
Upper Explosive Limit	Not available	Vapor Pressure	Not available
Vapor Density (air=1)	Not available	Specific Gravity (water=1)	Not available
Water Solubility	insoluble	Partition coefficient: n-octanol/water	Not available
Viscosity	Not available	Solubility (Other)	Not available
Density	Not available		

Section 10 - STABILITY AND REACTIVITY

Reactivity

No reactivity hazard is expected.

Chemical Stability

Stable at normal temperatures and pressure.

Possibility of Hazardous Reactions

Will not polymerize.

Conditions to Avoid

Avoid heat, flames, sparks and other sources of ignition. Avoid contact with incompatible materials. Avoid direct sunlight. Exposure to light.

Incompatible Materials

None known

Hazardous decomposition products

carbon monoxide, carbon dioxide.

Section 11 - TOXICOLOGICAL INFORMATION

Acute and Chronic Toxicity



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Component Analysis - LD50/LC50

The components of this material have been reviewed in various sources and the following selected endpoints are published:

Ferric oxide black (1317-61-9)
Oral LD50 Rat >10000 mg/kg
Silica, amorphous (7631-86-9)
Oral LD50 Rat >5000 mg/kg
Dermal LD50 Rabbit >2000 mg/kg
Inhalation LC50 Rat >2.2 mg/L 1 h

Immediate Effects

No information on significant adverse effects.

Delayed Effects

No information on significant adverse effects.

Irritation/Corrosivity Data

May cause mechanical irritation.

Respiratory Sensitization

No data available.

Dermal Sensitization

No data available.

Component Carcinogenicity

Ferric oxide black	1317-61-9
DFG:	Category 3B (could be carcinogenic for man)
Silica, amorphous	7631-86-9
IARC:	Monograph 68 [1997]; Supplement 7 [1987] (Group 3 (not classifiable))

Germ Cell Mutagenicity

No data available.

Reproductive Toxicity

No data available.

Specific Target Organ Toxicity - Single Exposure

No data available.

Specific Target Organ Toxicity - Repeated Exposure

No data available.

Aspiration hazard

No data available.

Medical Conditions Aggravated by Exposure

No data available.

Section 12 - ECOLOGICAL INFORMATION

Ecotoxicity



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No information available for the product.

Component Analysis - Aquatic Toxicity

Silica, amorphous	7631-86-9
Fish:	LC50 96 h Brachydanio rerio 5000 mg/L [static]
Algae:	EC50 72 h Pseudokirchneriella subcapitata 440 mg/L IUCLID
Invertebrate:	EC50 48 h Ceriodaphnia dubia 7600 mg/L IUCLID

Persistence and Degradability

No information available for the product.

Bioaccumulative Potential

No information available for the product.

Bioconcentration

No information available for the product.

Other Toxicity

No additional information is available.

Section 13 - DISPOSAL CONSIDERATIONS

Disposal Methods

Dispose in accordance with all applicable regulations.

Section 14 - TRANSPORT INFORMATION

US DOT Information:

UN/NA #: Not Regulated

IATA Information:

UN#: Not Regulated

TDG Information:

UN#: Not Regulated

Section 15 - REGULATORY INFORMATION

U.S. Federal Regulations

None of this products components are listed under SARA Sections 302/304 (40 CFR 355 Appendix A), SARA Section 313 (40 CFR 372.65), CERCLA (40 CFR 302.4), TSCA 12(b), or require an OSHA process safety plan.

U.S. State Regulations

The following components appear on one or more of the following state hazardous substances lists:

Component	CAS	CA	MA	MN	NJ	PA
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Silica, amorphous	7631-86-9	Yes	Yes	Yes	Yes	Yes
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Not listed under California Proposition 65

Canadian WHMIS Ingredient Disclosure List (IDL)

Components of this material have been checked against the Canadian WHMIS Ingredients Disclosure List. The List is composed of chemicals which must be identified on MSDSs if they are included in products which meet WHMIS criteria specified in the Controlled Products Regulations and are present above the threshold limits listed on the IDL

Silica, amorphous	7631-86-9
	1 %

Component Analysis - Inventory

Polyester Polyurethane Resin (Proprietary)

US	CA	EU	AU	PH	JP - ENCS	JP - ISHL	KR - KECI/KECL	KR - TCCA	CN	NZ	MX
No	No	No	No	No	Yes	No	No	No	Yes	No	No

Ferric oxide black (1317-61-9)

US	CA	EU	AU	PH	JP - ENCS	JP - ISHL	KR - KECI/KECL	KR - TCCA	CN	NZ	MX
Yes	DSL	EIN	Yes	Yes	Yes	No	Yes	No	Yes	Yes	Yes

Polymer (Proprietary)

US	CA	EU	AU	PH	JP - ENCS	JP - ISHL	KR - KECI/KECL	KR - TCCA	CN	NZ	MX
Yes	DSL	No	Yes	Yes	Yes	No	Yes	No	Yes	Yes	Yes

Silica, amorphous (7631-86-9)

US	CA	EU	AU	PH	JP - ENCS	JP - ISHL	KR - KECI/KECL	KR - TCCA	CN	NZ	MX
Yes	DSL	EIN	Yes	Yes	Yes	No	Yes	No	Yes	Yes	Yes

Section 16 - OTHER INFORMATION

Summary of Changes

New SDS: 30/03/2015

Key / Legend

ACGIH - American Conference of Governmental Industrial Hygienists; ADR - European Road Transport; AU - Australia; BOD - Biochemical Oxygen Demand; C - Celsius; CA - Canada; CAS - Chemical Abstracts Service; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CLP - Classification, Labelling, and Packaging; CN - China; CPR - Controlled Products



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Regulations; DFG - Deutsche Forschungsgemeinschaft; DOT - Department of Transportation; DSD - Dangerous Substance Directive; DSL - Domestic Substances List; EEC - European Economic Community; EINECS - European Inventory of Existing Commercial Chemical Substances; EPA - Environmental Protection Agency; EU - European Union; F - Fahrenheit; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; ICAO - International Civil Aviation Organization; IDL - Ingredient Disclosure List; IDLH - Immediately Dangerous to Life and Health; IMDG - International Maritime Dangerous Goods; JP - Japan; Kow - Octanol/water partition coefficient; KR - Korea; LEL - Lower Explosive Limit; LLV - Level Limit Value; LOLI - List Of Lists™ - ChemADVISOR's Regulatory Database; MAK - Maximum Concentration Value in the Workplace; MEL - Maximum Exposure Limits; NFPA - National Fire Protection Agency; NIOSH - National Institute for Occupational Safety and Health; NJTSR - New Jersey Trade Secret Registry; NTP - National Toxicology Program; NZ - New Zealand; OSHA - Occupational Safety and Health Administration; PH - Philippines; RCRA - Resource Conservation and Recovery Act; REACH- Registration, Evaluation, Authorisation, and restriction of Chemicals; RID - European Rail Transport; SARA - Superfund Amendments and Reauthorization Act; STEL - Short-term Exposure Limit; TDG - Transportation of Dangerous Goods; TSCA - Toxic Substances Control Act; TWA - Time Weighted Average; UEL - Upper Explosive Limit; US - United States.

Other Information

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